

## TECHNICAL DATA SHEET

# Tacky Tape\* SM5142 Vacuum Bag Sealant Tape



Northern<sup>®</sup> Composites

### DESCRIPTION:

**Tacky Tape\* SM5142** is a Yellow colored sealant tape designed for a good initial tack but also providing easy stripping from metal or composite tooling with minimal residue. **Tacky Tape\* SM5142** is an excellent option for both autoclave and vacuum bag / oven cures up 400°F (204°C).

### FEATURES / BENEFITS

- Easy to apply by hand
- Ideal for oven or autoclave cures
- Excellent release from composite and metal tool surfaces
- Maintains adhesion during cures from Room temperature to 400°F (204°C)
- Good adhesion to various films and tool surfaces
- Non-hazardous

### TECHNICAL DATA:

|                         | TYPICAL VALUES                       |
|-------------------------|--------------------------------------|
| Maximum Use Temperature | 400°F (204°C)                        |
| Color                   | Yellow                               |
| Shelf Life              | 12 months when stored <= 80°F (27°C) |

The above values are "Typical Values" which have a nominal range about them and are not intended for specification purposes.

### AVAILABILITY:

1/2" x 1/8" x 30' rolls - 32 rolls / case - 25 cases / skid

\* Tacky Tape is a registered trademark of ITW Polymers Sealants North America

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